

Date: Thursday, 6/21/2007 2:34:49 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPACER	
Job Number	: 33085		Part Number	: D35321	
Estimate Number	: 12489		Drawing Number	: D3532 REV.A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 6/21/2007	S.O. No. :	Drawing Revision	: REV.A	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type	: MACHINED PARTS		
Previous Run	: 27894		Due Date	: 7/20/2007	
Written By	:		Qty:	/100	
Checked & Approved By	: <u>JF 07.06.22</u>		Um:	Each	
Comment	: Est Rev:A New Issue 06-07-12 EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR0750	Delrin Round Bar 0.75"
Comment: Qty.: 0.0326 f(s)/Unit Total : 1.6275 f(s) Delrin round bar 0.750 dia. <i>3.09</i> (MDELRINR0750) Batch: <i>M105566</i> <i>RP 07/09/28</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL 1-TURN AS PER FOLIO FA643 & DWG D3532 , FOLIO REV: _____ DWG REV: _____ 2-DEBURR AS REQUIRED <i>RP 07/09/28</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>RP 07/09/28</i> <i>107</i> <i>107</i>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <i>T.F. 07/09/28</i> <i>107</i> <i>107</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST 107</i> <i>7/01/1</i> <i>107x</i> <i>50</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SPACER

Job Number: 33085

Part Number: D35321

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



07.10.01 ff

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 07.10.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

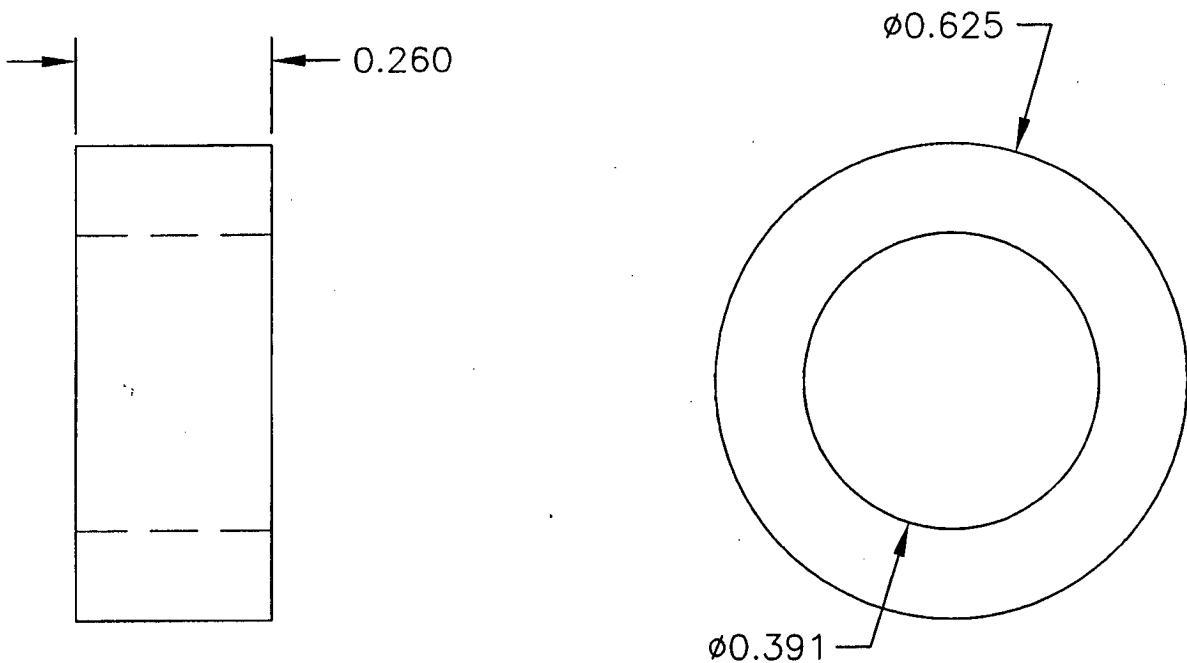
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED PH	APPROVED PH	DRAWING NO. D3532	REV. A SHEET 1 OF 1
DATE 06.06.26		TITLE SPACER	SCALE 4:1
A	06.06.26	NEW ISSUE	

**D3532-1 SPACER****D3532-1 SPACER**

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33085

RELEASED
06-06-26

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DART AEROSPACE LTD	Work Order:	33085
Description: Spacer	Part Number:	D3532-1
Inspection Dwg:	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	R.P.	Audited by:	J.F.	Prototype Approval:	
Date:	07/09/28	Date:	07/09/28	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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